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REARSIDEMEMBERASSEMBLY:REPLACEMENT

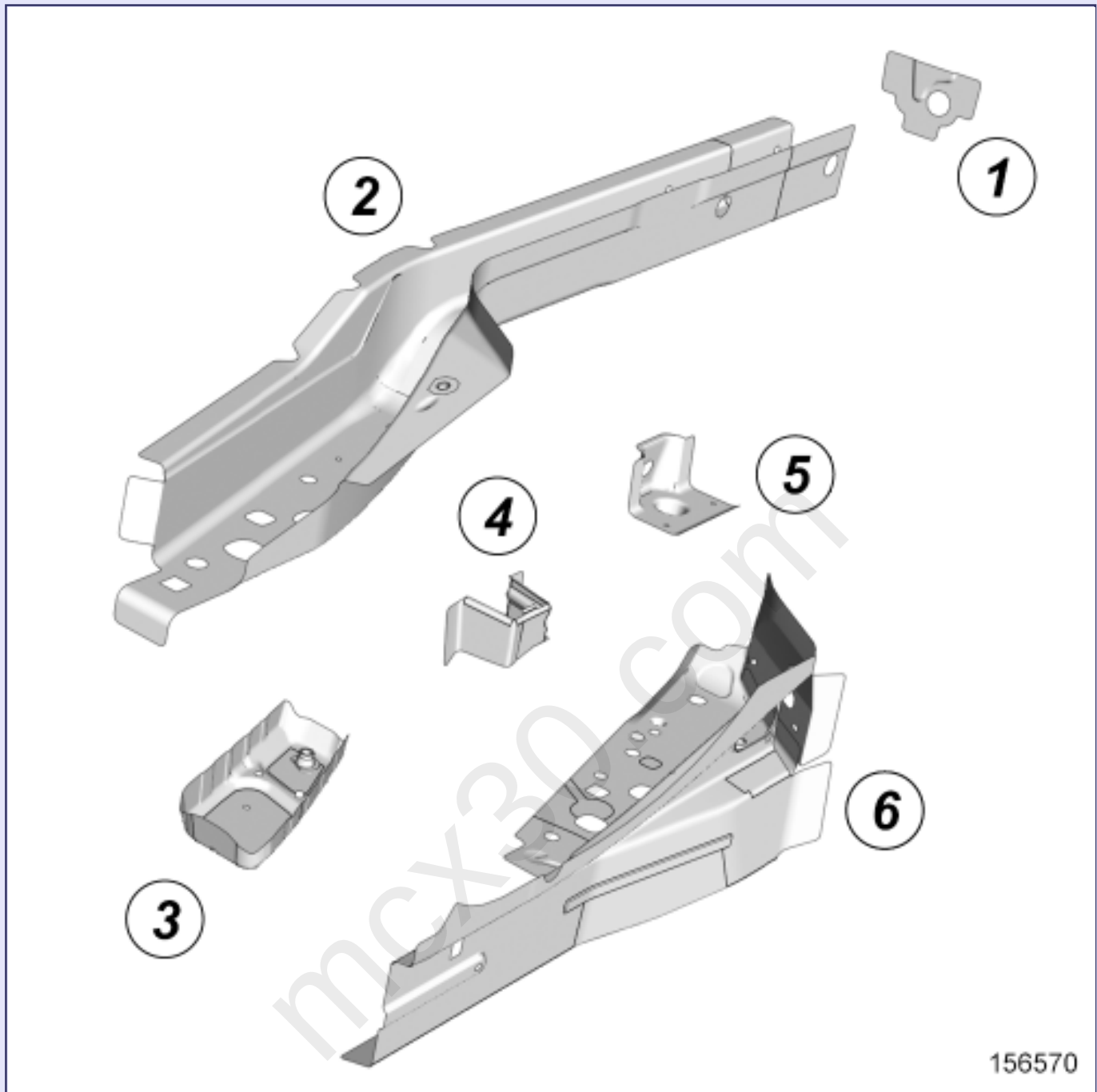


Note, one or more warnings are present in this procedure



1. COMPOSITION OF THE SPARE PART

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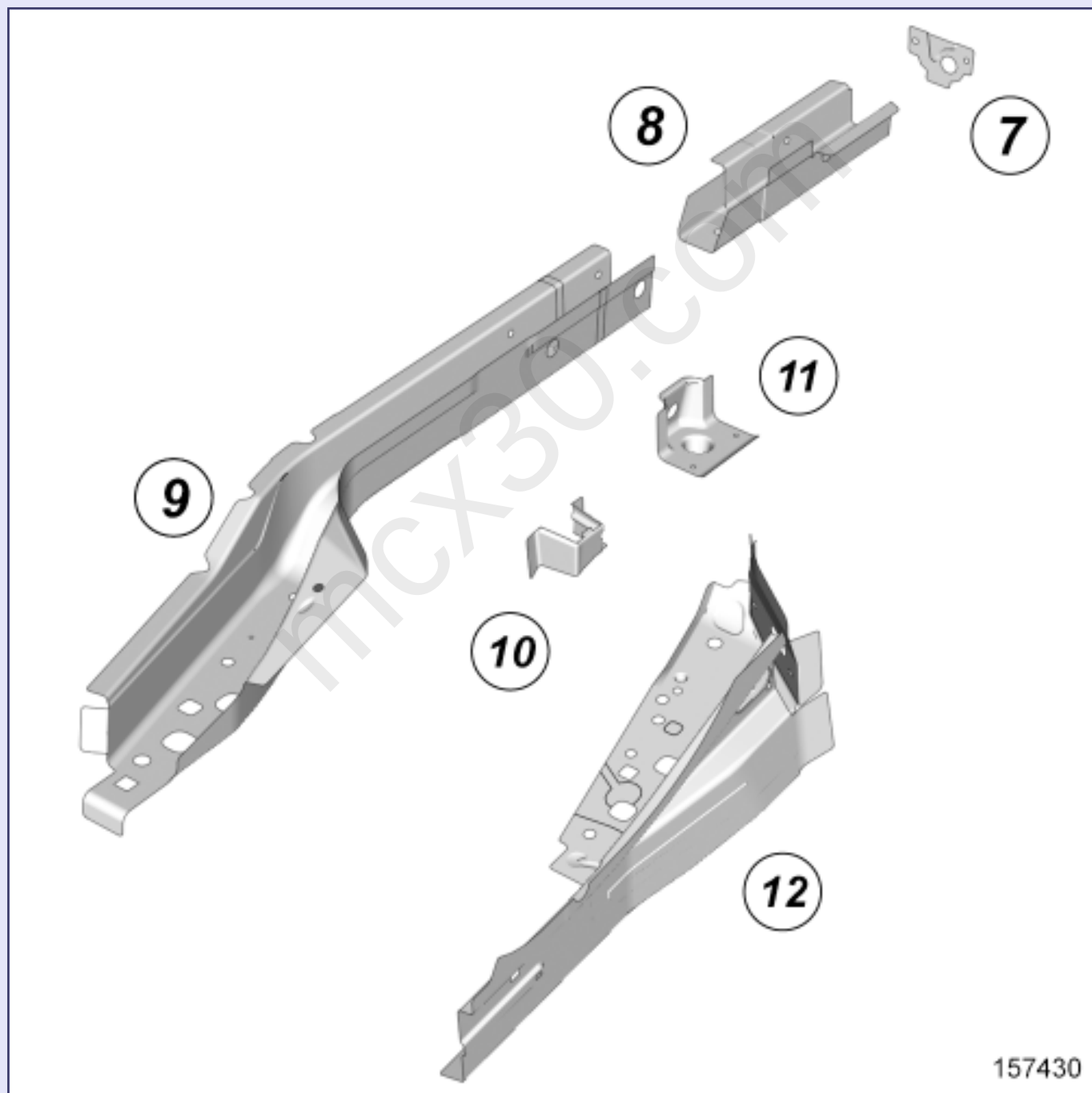


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No.	Description	Type	Thickness (mm)
(1)	Closure panel component on rear side member	HLE	2.2
(2)	Rear side member	HLE	1.5

(3)	Rear axle assembly mounting reinforcement	HLE	2.8
(4)	Rear side member centre reinforcement	HLE	1.5
(5)	Rear suspension spring support	HLE	2
(6)	Sill panel reinforcement	HLE	1.5

K98(K98)



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No.	Description	Type	Thickness (mm)
(7)	Closure panel component on rear side member	HLE	2.2
(8)	Rear side member extension	HLE	2
(9)	Rear side member	HLE	1.5
(10)	Rear side member centre reinforcement	HLE	1.5
(11)	Rear suspension spring support	HLE	2
(12)	Sill panel reinforcement	HLE	1.5

2. IN THE EVENT OF REPLACEMENT



There is only one way of replacing this part:



complete replacement.

1- COMPLETE REPLACEMENT

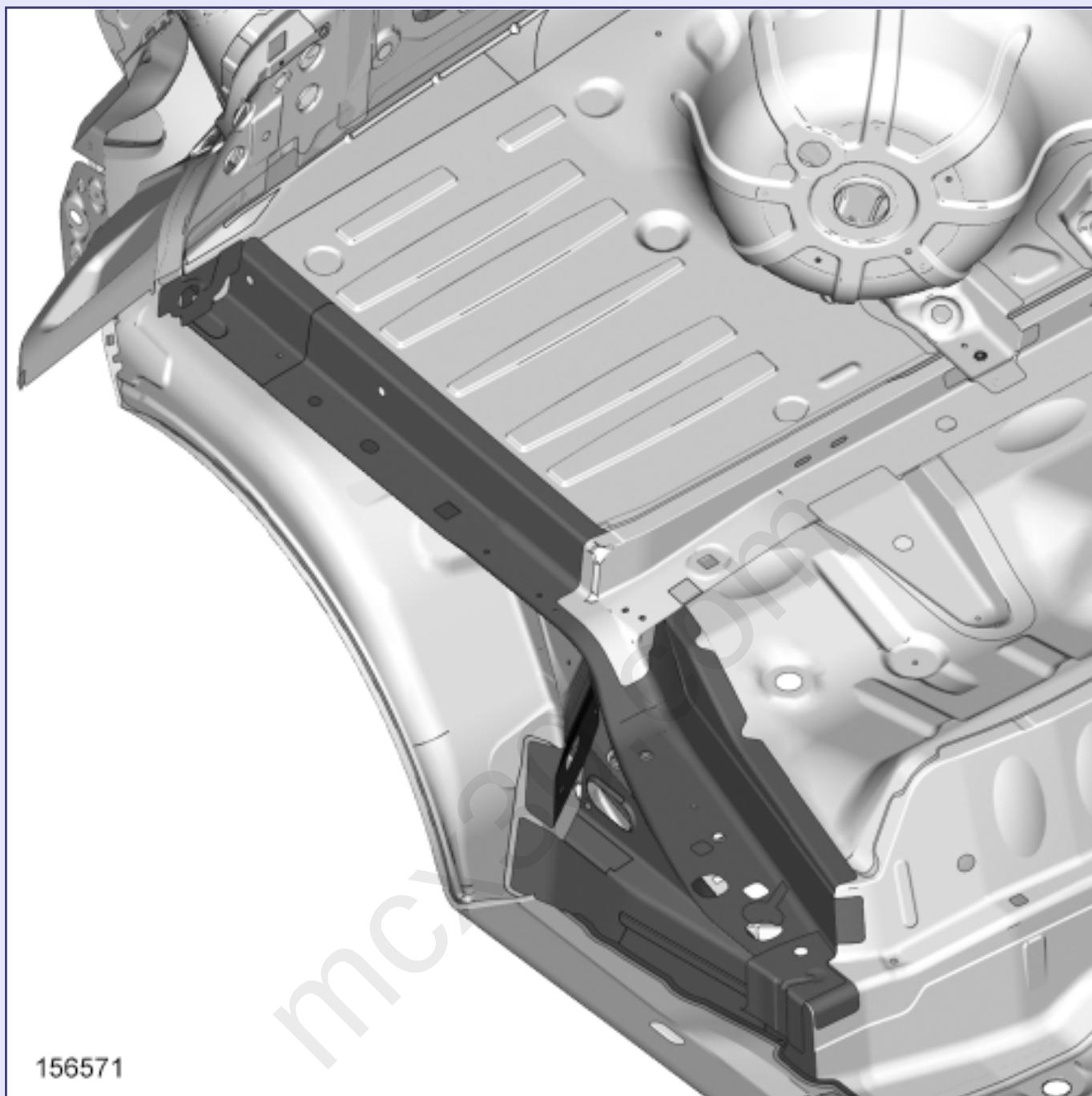


WARNING

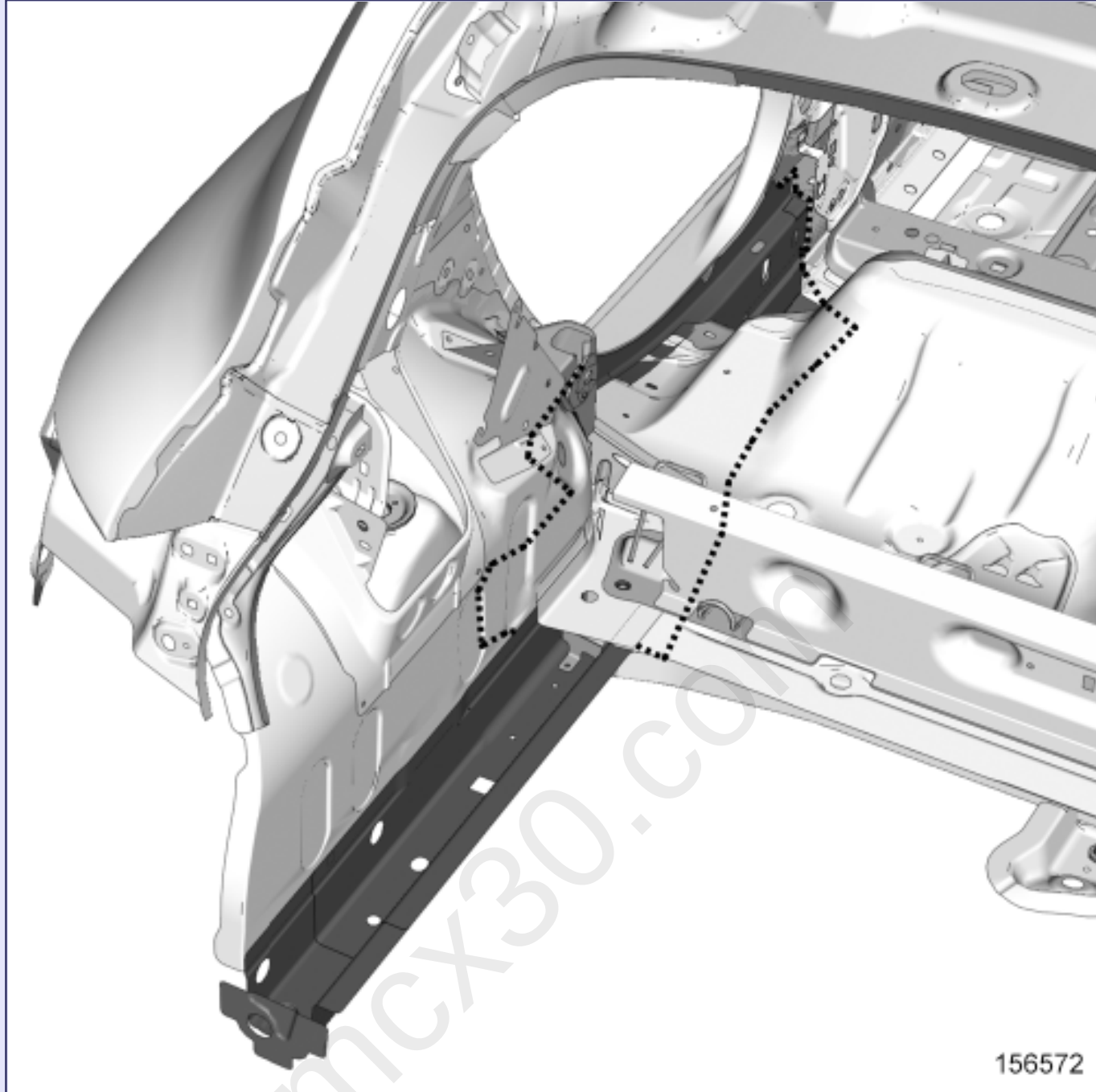
Use a repair bench to ensure the positioning of the points and the geometry of the axle assemblies.

1)PART IN POSITION

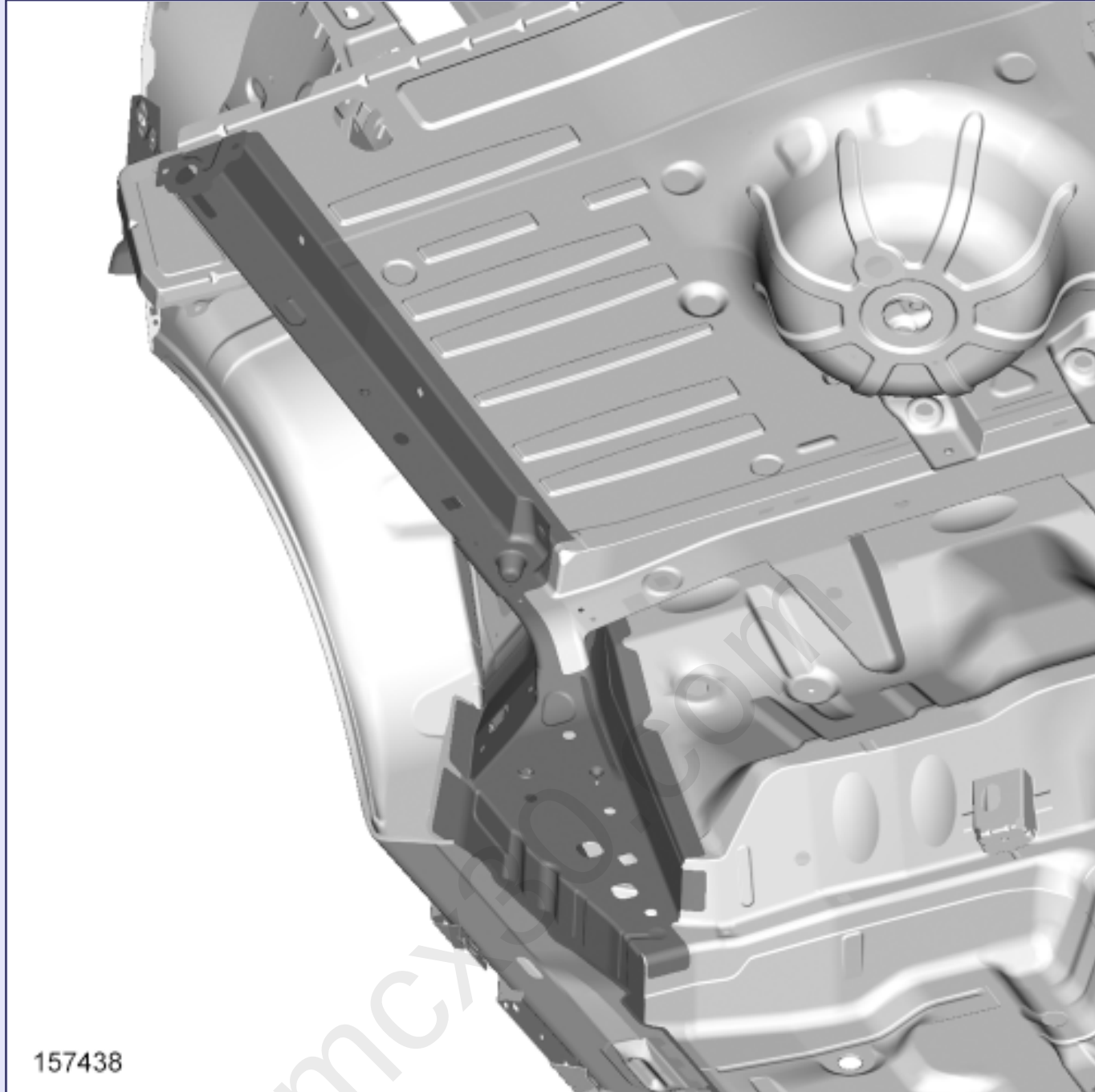
B98(B98) VIEW FROM BELOW



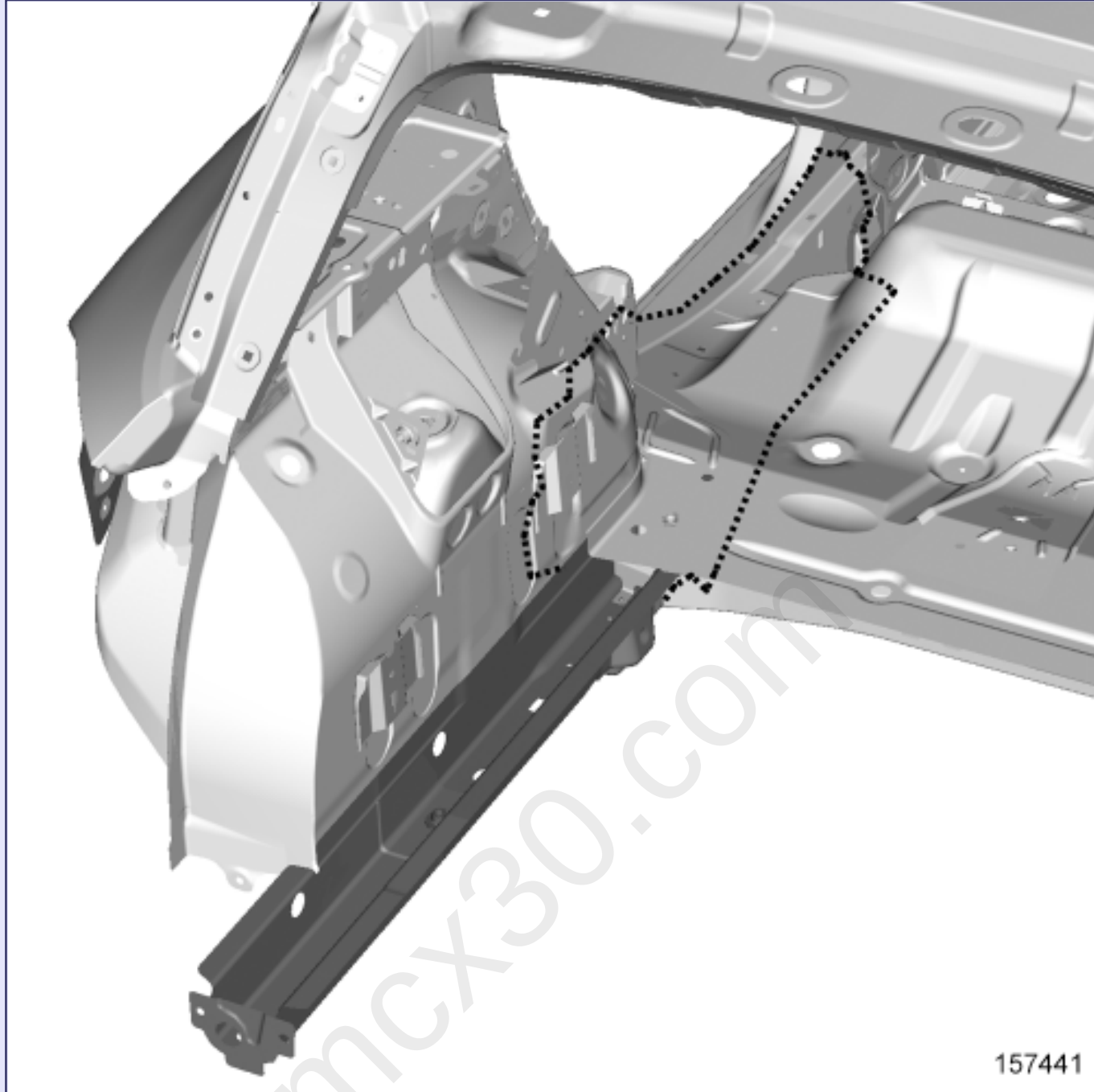
VIEW FROM ABOVE



K98(K98) VIEW FROM BELOW



VIEW FROM ABOVE



2) POSITION OF ELECTRIC EARTHS

CAUTION



To avoid damaging the vehicles electric and electronic components, the earths of any wiring harness near the weld area must be disconnected.

Position the earth of the welding machine as close as possible to the weld area (see Bolted connection for earth: Fitting) (MR 400, 40H, Bolted connections).